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Page 74 Group 30 Instrumentation, VNL, VNM Service Procedures W3002502 W3002503 Fig. 80; Fig. 81: When all five pins are inserted into the Center Circuit Board, seat the CAUTION tach/speedo gauge pins while guiding the tabs on the sides of the gauges To avoid damaging the gauges, do not pull on the into the notches on the housing.

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