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A short move in the opposite direction of weld travel. Back Stepping. The angle between the electrode and the plan perpendicular to the weld axis. Travel Angle. Are pieces of slag trapped, or included, in the weld. Slag Inclusions. The speed at which the electrode moves along the base material while welding.

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Arc welding: It is one type of welding process producing heat by electrical arc to melt and join the metals. Step 2 of 2 The ultraviolet and infrared rays are emitted by the electric arcs and it will cause sunburn and some other effects on the skin.

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